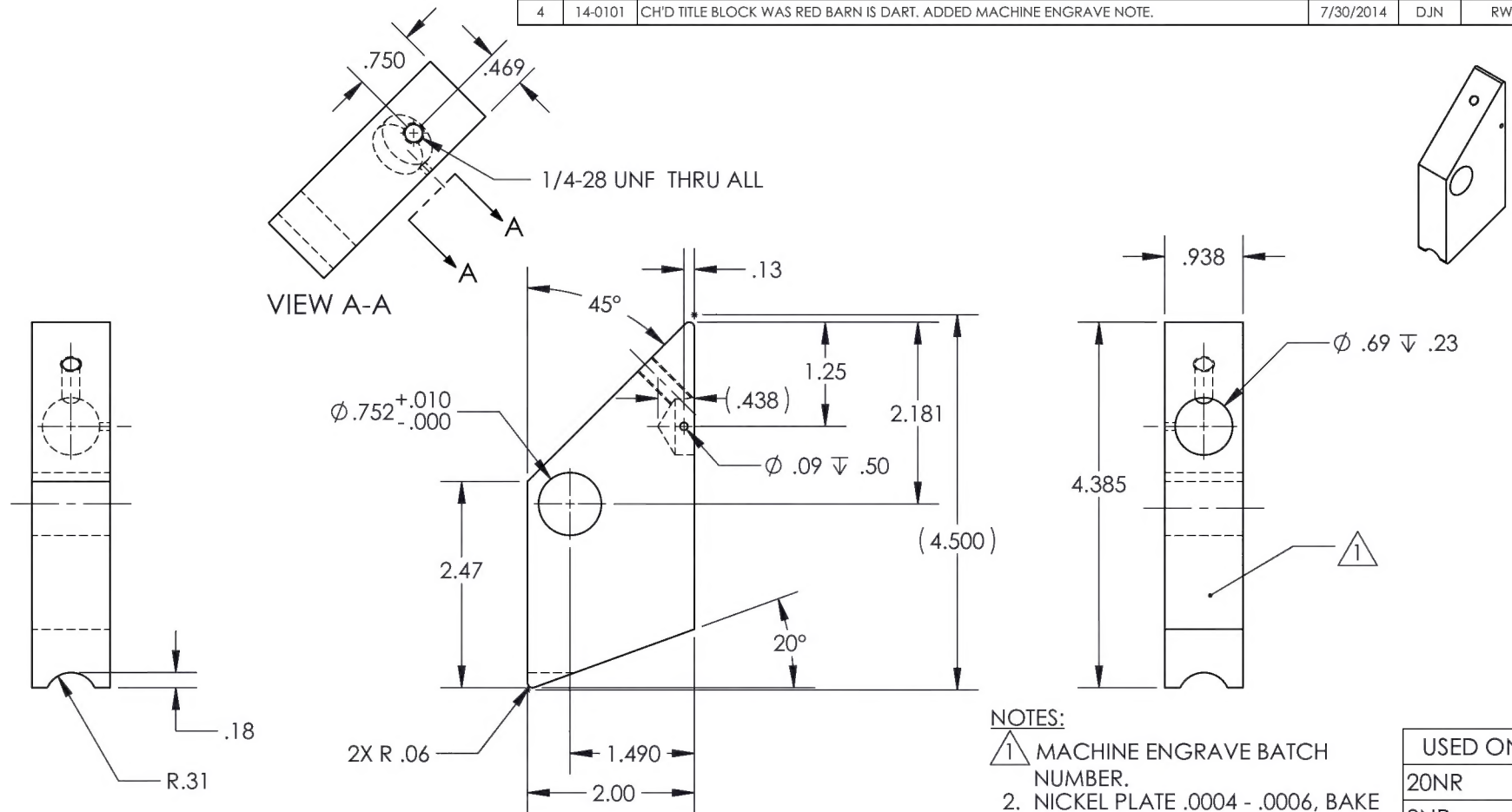


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| REVISIONS |         |  |           |         |          |
|-----------|---------|--|-----------|---------|----------|
| REV       | ECR     | DESCRIPTION  | DATE      | INITIAL | APPROVED |
| 2         |         | AS DRAWN BY CANAM  | 7/18/2013 | CFS     |          |
| 3         |         | ADDED R.31 PER PARTS IN STOCK.                                     | 8/28/2013 | CFS     |          |
| 4         | 14-0101 | CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. | 7/30/2014 | DJN     | RW       |



# NOTES:

- MACHINE ENGRAVE BATCH NUMBER.
- NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

| USED ON |
|---------|
| 20NR    |
| 8NR     |

|  |                         |
|--|-------------------------|
| <b>DART AEROSPACE</b>                                  |                         |
| TITLE<br><b>KEEPER</b>                                 |                         |
| DWG NO.<br><b>20NR-37</b>                              | REV<br><b>4</b>         |
| MAT'L 4140   | DRAWN BY: CANAM         |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES | APPROVED <i>P. Weil</i> |
| .XXX ± .005  | HEAT TREAT RC 45-48     |
| .XX ± .01  | FINISH SEE NOTE 1       |
| .X ± .1  | SPEC                    |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R           | USED ON MODEL           |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING              |                         |
| SCALE 1:2  | DATE 12/1/1995          |
| SHEET 1 OF 1   |                         |

| ASSY QTY | ASSY QTY | B/O | Part #  | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|---------|----------|-------------|----------|-----------------------------------|
|          |          |     | 20NR-37 | 1        | KEEPER      | 4140     | 1 X 2-1/8 X 4-5/8                 |